



Class 150 FF

Table with 11 columns: Diameter (inches), Outside dia., Inside diam., Pcs. thk., Handle width, Cent. line dim., Handle length, Handle thk., Handle hole, Unit weight spacer, Unit weight spade. Rows include diameters from 1/2" to 24".

Class 900 FF

Table with 11 columns: Diameter (inches), Outside dia., Inside diam., Pcs. thk., Handle width, Cent. line dim., Handle length, Handle thk., Handle hole, Unit weight spacer, Unit weight spade. Rows include diameters from 1/2" to 24".

Class 300 FF

Table with 11 columns: Diameter (inches), Outside dia., Inside diam., Pcs. thk., Handle width, Cent. line dim., Handle length, Handle thk., Handle hole, Unit weight spacer, Unit weight spade. Rows include diameters from 1/2" to 24".

Class 1500 FF

Table with 11 columns: Diameter (inches), Outside dia., Inside diam., Pcs. thk., Handle width, Cent. line dim., Handle length, Handle thk., Handle hole, Unit weight spacer, Unit weight spade. Rows include diameters from 1/2" to 24".

Class 600 FF

Table with 11 columns: Diameter (inches), Outside dia., Inside diam., Pcs. thk., Handle width, Cent. line dim., Handle length, Handle thk., Handle hole, Unit weight spacer, Unit weight spade. Rows include diameters from 1/2" to 24".

Class 2500 FF

Table with 11 columns: Diameter (inches), Outside dia., Inside diam., Pcs. thk., Handle width, Cent. line dim., Handle length, Handle thk., Handle hole, Unit weight spacer, Unit weight spade. Rows include diameters from 1/2" to 24".

PROL

TABLE 1: Corrosion allowance table with columns for Material group, ASTM Plate material, Max. Operating Temp. (F°), and Corrosion allowance. Rows include material groups 1.1, 1.7, 1.9, 1.10, 1.12, 2.1, 2.2, 2.4, 2.5.

- Notes: 1) API 590 std. converted in 1993 into ASME std. and replaced by B16.48 std. (latest ed. 2005). 2) Execution can be welded or seamless. For welded execution, "Wt" = "r" max. 3) Handle hole, where required, due to bolt spacing. 4) Tolerances: O - B +/- 0,5 A +/- 1 for pcs. <= 3". O - B +/- 1 A +/- 2 for pcs. > 3. 5) Corrosion allowance as per TABLE 1. In case it may be required a specific corrosion allowance, different from the one in TABLE 1, it will be added to thickness "r" of pieces. 6) All weights are estimated. 7) "B\*" = roughness diameter for spades.

